

West System 413

Microfibre Adhesive Filler is an additive that thickens West System epoxies

This is used to bond the chain plate nuts, turning block fastening nuts and rudder servo plate fastening nuts into the boat

Position the bolts through the pre drilled holes and attach the nut in the cavity made for the fastening

Mix resin in small container and then stir the filler in so it is not too runny. Press the glue into the cavity that contains the nut

Wait 12 hr for glue to harden then you will be able to wind the bolt out (clean up with meths)

West System 410 Microlight

is the ideal low-density filler for creating a light, easily-worked fairing compound that thickens West System epoxies

This is used to bond joins together and saves weight

Mix resin in small container and then stir the filler in so not too runny. Make sure filler is placed on both sides and all surfaces of the join.

Push the sections together and hold on the outside with masking tape. Clean up the inside of the join with a rag and meths. Leave 12hrs and then sand the joins

West System 410 Microlight is also used for final fairing of the boat

Do only top or bottom of boat at one time

Mix the filler so not runny. Place filler on hull and fair out by using a squeegee.

The fiberglass cloth and 3D printed sections cause pinholes that are difficult to see so it is important that the whole boat is done.

When cured this sands very easily so a few runs will not matter too much